

Version 3, 2022



# **GLPOLY XK-G20 Thermal Gel**

Silicone Thermally Conductive Gel

| Description   | Key Features  | Typical Applications   |
|---|---|--|
| Syringes packaging, automated production, high<br>temperature, non-corrosive metal, 100% thermal<br>curing putty. <b>XK-G</b> series is a high performance<br>thermal gel, i based on silicone, filled with a<br>variety of high-performance ceramic powder. It<br>has high thermal conductivity, low thermal<br>resistance, good insulation and infinite<br>compression characteristics. | Thermal conductivity 2.0W/m.K<br>Especially for UAV design<br>High compressibility<br>Very low thermal resistance<br>Good creep performance<br>Best for north bridge IC | Consumer electronics<br>Automotive Systems<br>Telecommunication<br>Hand-set applications |

## **Material Properties**

|   | Unit              | XK-G20            | Method     |
|---|-------------------|-------------------|------------|
| Color   |                   | Blue              | Visual     |
| Flow Rate (30cc EFD cartridges 0.100"orifice 90psi) | g/min             | 20-30             |            |
| Specific Gravity                                    | g/cm <sup>3</sup> | 2.5±0.1           | ASTM D792  |
| Volume Resistivity                                  | Ωcm               | >10 <sup>13</sup> | ASTM D257  |
| Thermal Conductivity                                | W/mk              | 2.0               | ASTM D5470 |
| Breakdown Voltage                                   | KV/mm             | >10               | ASTM D149  |
| Dielectric Constant                                 | 1                 | 7                 | ASTM D150  |
| Low Limit BLT Thickness                             | mm                | 0.08              | ASTM D374  |
| Application Temperature                             | °C                | -60~200           | ASTM G166  |
| Shelf life  | month             | 12                |            |
| Siloxane Volatile s D4~D20                          | %                 | <0.01             | GC-FID     |
| Flammability  | UL94              | V-0               | UL94       |

#### **Operating Procedures & Recommendation:**

- 1. Options& Tools: automatic dispensing machine or manual feeding gun.
- 2. Recommended operating pressure for automatic gel-dispensing machine is 90psi .
- 3. No need maturing time, Instant gel-dispensing Immediately available .
- 4. The total amount of gel-dispensing is related to the pressure and the diameter of the glue gun.
- 5. Storage conditions: it can be stored under normal temperature and humidity. It is recommended that customers use the shelf for the best time of 6 months, with a deadline of 12 months.

## Packing:

3 Standard Packing Editions as Following:

1st Edition: 55ml each pc  $\,$  of syringe , 7 layers \*12 pcs, total 84pcs ,  $\,$  standard carton size 41.5\*34\*34cm

2nd Edition: 100ml each pc of syringe, 5layers \*12pcs, total 60pcs , standard carton size 44\*34.5 \*25.5cm

3rd Edition : 300ml of each pc of syringe ,2layers\*8pcs, total 16 pcs , standard carton size 48.8\*36.5 \*14cm

### Benefit & Advantage:

- 1.Ultra-low thermal resistance of thermal conductive gel, to optimize the heat dissipation performance of the product.
- 2.Convenience of r&d and design, because thermal conductive gel is paste and permanent adhesive , so in product design, there is no special consideration of product size and tolerance restrictions, can be flexibly designed according to the optimal effect of the design.
- 3.Convenience of purchasing management, thermal conductive gel with syringe packaging, one model can realize the needs of a variety of parts, a variety of products, greatly simplified the procurement management and storage management.
- 4. The thermal conductive gel process is automatic, syringe packaging, automatic dispensing process can be used, greatly improved the operating efficiency, reduced the labor cost and time cost, Meanwhile,optimized the stability of the product.
- 5. The material itself contains no solvent (environmental protection), no need to cure (fast), is the most advanced thermal conductive material, suitable for robot automatic assembly line.

#### Learn More

For additional information or Material Safety Data Sheets on the complete line of GLPOLY thermal interface management solutions, please call our office tel: 86-755-27579310, visit www. glpoly.com or send a message to kemmy@glpoly.com.

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